



2007 – 2018 Wrangler JK Rear Flare Installation Instructions

INS FFJKG2-R

*Thank you for your purchase of your *MCE Fenders!* We hope that you will love the new look and function of your Jeep with the addition of our product. It is our desire as well that your installation go as smoothly and quickly as possible. Please read through these instructions entirely, and be sure to have the proper tools handy. If you have any questions, please visit our website at www.mcefenders.com, or reach us by phone (800) 595-7659 or e-mail techdl@daystarweb.com. Thanks again!

TOOLS REQUIRED:

- 5/16" driver for a drill or driver socket and socket wrench
- 9/64 inch drill bit
- Drill
- Plastic clip pry tool
- Clamps (minimum of 2)
- Silicone RTV

Now Let's Get Started:

1. Remove OE Flare

There are 5 round plastic clips in the inside of the wheel well. Pry these out. Next, grab one end of the OE flare at the bottom, and using a quick motion, pull upward and outward. Multiple pulls may be needed to remove the entire flare. This pulls the OE flare out of its plastic clips.

2. Remove OE Flare Clips

Using a plastic clip pry tool, or another prying device such as a large flat head screw driver, pry out the OE flare clips.

3. Clean vehicle mounting surface

Clean the accumulated dirt from the fender mounting flange

4. Install MCE Flare

***It is important to note that due to OE tolerances, as well as any possible prolonged pressure on the MCE flare during packaging/shipping, etc., there may be a small amount of pressure needed to get the MCE flare properly even with the vehicle's sheet metal. Do this the following way:

(Refer to FIG 1)

Center the MCE flare in the vehicle's recessed sheet metal flare mounting area. Then, starting with the front most or rearmost corner, either push or pull (whichever is necessary) the top corners of the flare to line up with the corner of the recess of the vehicle's sheet metal. Ensure that the top surface and corner of the flare lines up with the edge of the vehicle's sheet metal recess, then clamp the flare in place and mark the top holes. Position the downward portions of the MCE flare (portions in front and behind the tire) so they are also tight and in line with the edge of the vehicle's sheet metal recess edge, and mark the holes.

Remove the flare and pilot drill all marked holes to 9/64. Place the flare back in place and drive in all self tapping fasteners with washers, but do not tighten yet. Once all fasteners have been started and the flare is positioned correctly, then it is ok to tighten them.

NOTE: Placing a dab of silicone RTV on the tip of the fastener before installing will seal and ensure the vehicle's sheet metal will remain rust free.

5. Move to the other side and install in the same manner.

FIG. 1

